

CASSINI RF/ Microwave ATE System Advanced Test Plan Concepts



Device Centric Testing Family Definitions





Connection the Device to the ATE

Create a Device Definition

Create a Device Pins Definition

Create a Fixture Definition

Create a Device Interface Board (DIB)

Create a Protocol Aware Device Control Definition



First Create a Device Definitions file

	Syste	l Device Connection Ed m <u>D</u> ev Conn	itor GFH3AR2A 2	8				
	000000000	Device Title: Device Attributes						Device
	000000000000000000000000000000000000000		Name			Value		Fixture
Rew Device								
Device Title:	Example De	evice001	-			Pin	Number	
Device Family:	Example De	evice001	•					
Cate go ry:	RI_Demo		•					
Version:	1.0		-					Y
Status:	alpha		•	DIB	Pin	State Name	State Value	<u></u>
<u> </u>	N	Cancel						
								Y

Create a Device Pins Definition

Device DevicePins DIB Fixture

Device Pins Definition							
Pin Identifier	Pin Name	Signal	Туре	Description	*		
1	RF1		RF	RF1			
2	RF2		RF	RF2			
3	RF3		RF	RF3			
л 			DF				

Device Pins Definition		
Pin Edit in N	🐟 Add/Edit Devi	ce Pin 🛛 🗆
1 <u>C</u> opy Row 2 <u>D</u> elete	Identifier:	2
3 Deselect All	Name:	RF2
<u>≰</u> <u>S</u> ort By ▶	Signal:	
<u></u>	Туре:	RF
	Description:	RF2
	OK	Cancel

Create a Test Fixture Definitions

Ŧ Example Fixture001 Fixture Title: • Fixture Family: Example Fixture001 -Multisite Multisite: 🔿 Yes 🛛 💿 No Sile Identifier: Fixture Class Selection Cassini Matrix Fixture Cassini Passive Fixture Fixture for 12 Rf Dut Boards Fixture for 16 RF Rect Dut Boards Smart Fixture for 12Rf Square Dut Boards Ŧ Smart Fixture for 20/25 Rf Square Dut Boards > * • Example Device001 Device Family: • Tester: Demo Cassini • Y0004V A1 Smart Fixture Interface: RIB1 HV TS Serial Number: Ŧ Category: RI Demo • 1.0 Version: Ŧ alpha Status: <u>O</u>K Cancel Ņ

Create a Device Interface Definitions file DIB or Load Board

Rew DIB	
DIB Title:	Example DIB001
DIB Family:	Example DIB001
Multisite	
Multisite:	🔿 Yes 💿 No
Stie Identifien	
Device Family:	Example Device001
Device Pins Family:	Example Device Pins001
Fixture Family:	Example Fixture001
Serial Number:	RIB1 HV UT
Cate go ry:	RI_Demo 💌
Version:	1.0
Status:	alpha 💌
<u>o</u> k	Cancel

Create a Protocol Aware Device Control Definition – Serial or

Resource 1		Resource 2		
Resource Name1:	Dpins1 •	Resource Name 2:	Testhead40	_
Resource Model1:	Ri8535B •	Resource Model2:	Ri#563C	
Resource Location:	17	Resource Location:	T4	
Testhead Pin Name:	D1-1	Finture Pin Name:	Lo Input - Enter N	ame
Physical Pin:	D1-1	Physical Pin:	Testhead40 Lo Input	
Pin Description:	Digital Pin D1-1	Pin Description:	Local Osc Input	
State				
Name:		-		
Value:				
Value:				
Value: Default: O Yes	• No			
Value: Default: O Yes Switch:	• No	<u>E</u> dit		
Value: Default: O Yes Switch: Calibration	• No	<u>E</u> dit		
Value: Default: O Yes Switch: Calibration Name:	• No	<u>E</u> dit		
Value: Default: O Yes Switch: Calibration Name: Type:	• No	Edit		
Value: Default: O Yes Switch: Calibration Name: Type:	• No	Edit		
Value: Default: O Yes Switch: Calibration Name: Type:	No Create Default Gal	Edit		
Value: Default: O Yes Switch: Calibration Name: Type: Path Name:	No Create Default Gal	Edit		
Value: Default: O Yes Switch: Calibration Name: Type: Path Name: Description:	No Create Default Gal	<u>E</u> dit		



Dut Controlled by Serial or Parallel Port

DUT Serial Port

DUT Created Put in Test Plan

C:\RIAPPS\tests	s\BTV#3IQ Editor ements Help	2 U [
Aux Source Dut DutControl gainCompression intermod IQMeter noiseFigure PowerVI Receiver	▲ Dut Serial/Parallel Port sta ▲	
GAIN MOI High G FREQUEN	D <u>E</u> ain CY	
ATTEN Max A1	Min Atten e Max Atten	



DB Lines

Static digital control Serial bus Parallel bus Leakage (low current) measurements ESD diode check (force current)

RCDS INSTRUMENTS



Serial/Parallel Bus Control

DUT Defined or "Brute Force" DUT Defined Contained in Dut Instrument Single Button Programming Allows Descriptive Names DUT buttons created



UT Serial/ Parallel Device Control

DUT Created Put in Test Plan

C:\RIAPPS\testsys\I	3TV#3IQ Editor	N 1 🗆
Instrument Measurem	ents <u>H</u> elp	
Aux Source	Dut Serial/Parallel Port sta 🛛	
GAIN MODE High Gain FREQUENCY Freq1	Min Atten	
Max Atter	Max Aften	



Serial Port Basics



Clock: Positive Strobe: Negative, Long ta: 01110100 Binary 116 Integer

Testplan Serial Bus Control Initial Condition Setup



Testplan Serial Bus Control Initial Condition Setup



tatic Dig Ital	StaticDigital
CLOCK	DB 3
Db3	off
100 000 000 000 000 000 000 000 000 000	







Serial Port Basics

16 Bit BusFrequency Field1st Bit: Bit 10Size: 3 Bits8 Potential States



RC DS INSTRUMENTS

RI Serial Definitions

Bit order 1 thru N (no bit 0) Bit 1 is MSB Bit 1/MSB is on Left

> Bit 1 Bit 16 MSB LSB 0010000100101101





Serial Port Basics Registers

Serial Bus can be Multiplexed into Registers

Bits are Allocated to Register "Address"

Specific Address Changes Field Definition

Allows Expansion of Serial Capability

RC)S INSTRUMENTS



Serial Port Basics Registers



Programming Serial Port

Selct Serial TypeDut Defined/Local/I2C/I3CAssgn Static Digital ResourcesClockDataDataStrobeDefine Dut

Fast Serial Control

Standard Serial: 60 KB/Second
Fas Serial: Up to 2.5 MB/Second
Fast I2C: Up to 600 KB/Second
Spe cific Digital Resources
Read: DB 1 or 9, Write: DB 2 or 10
Clock; DB 3 or 11
Must be adjacent

Static Digital Resources

Type Read Clock Data Strobe





Static Digital Resources

Assign DB Lines

st Plan Settin	gs	📩 Compil
Disconnect Seg	ettings ence	Run
Connect Ded	GULC	Repea
CLOCK Db1 DATA Db2 STROBE 1 None	SERIAL TYP DUT Define Db1 Db2 Db3 Db4 Db5 Db6 Db7 Db8 select cance	



erial Control reating Compound States

Compound States allow High Level Functional Buttons of many Registers System Rounds Variable Input Data to the Nearest Valid State Spread Sheet Data Import for Complex or Large

Compound State Tables

RC S INSTRUMENTS



First Create a CSV file with Serial Data

FL01,L1Nx,L1Fhi,L1Flo	~
1088.25,68.0,1	
1088.5,68,0,2	
1088.75,68.0,3	
1089.25,68,1,1	
1089.5,68,1,2	
1089.75,68,1,3	
1090,68,2,0	
1090.25,68,2,1	
1090.5,68,2,2	
1090.75,68,2,3	
1091,68,3,0	
1091.25,68,3,1	
1091.5,68,3,2	
1091.75,68,3,3	
1092,68,4,0	
1092.25,68,4,1	
1092.5,68,4,2	
1092.75,68,4,3	
1093,68,5,0	
1093.25,68,5,1	
1093.5,68,5,2	
1093.75,68,5,3	
1094,68,6,0	
1094.25,68,6,1	
1094.5,68,6,2	
1094.75,68,6,3	
1095,68,7,0	
1095.25,68,7,1	
1995.5,68,7,2	
1995.75,68,7,3	
1996.5,68,872	
1995.75,68,8,3	
4	>

Import the CSV Data into Compound Spread Sheet

🖂 Compound Seria	🖂 Compound Serial Field Editor 🛛 🖂 🗉 🔲								
<u>File</u> <u>H</u> elp									
Save Alt+S	it F <u>ields</u> by clicki	ing ALT-Left Mouse Button							
Add Rows Alt+A	L1Fhi L1Flo								
1			*						
			*						
	.1	<u>></u>	ī Ē						

First Row in CSV are Field Names, Each Row is a Compound State

	Compound Serial Field Editor							
•			Cdit Γ	ields by a	licking Al	_T-Left Mouse Button		
		FLO1	L1Nx	L1Fhi	L1Flo	1		
	1	1088	68	0	0			
	2	1088.25	68	0	1			
	3	1088.5	68	0	2			
	4	1088.75	68	0	3			
	5	1089	68	1	0			
	6	1089.25	68	1	1			
	7	1089.5	68	1	2			
	8	1089.75	68	1	3			
	9	1090	68	2	0			
	10	1090.25	68	2	1			
	11	1090.5	68	2	2			
	12	1090.75	68	2	3			
	13	1091	68	3	0			
	14	1091.25	68	3	1			
	15	1091.5	68	3	2			
	16	1091.75	68	3	3			
	17	1092	68	4	0			
	18	1092.25	68	1	1			
	19	1092.5	68	4	2			
	20	1092.75	68	4	3			
	21	1093	68	5	0			
	22	1093.25	68	5	1			
	23	1093.5	68	5	2			
	24	1093.75	68	5	3			
	25	1094	68	6	0			
	26	1094.25	68	6	1			
	27	1094.5	68	6	2			
	28	1094.75	68	6	3			
	29	1095	68	7	0	-		
	<u> </u>	4				×		

Editing the Compound Data, Use Alt & Left Mouse Button

🗹 Compound Serial Field Editor 🛛 🔽 🗖										
<u>File H</u> elp										
Edit Fields by clicking ALT-Left Mouse Button										
	FLO1	L1Nx	L1Fhi	L1Flo						
	1088									
2	1088.25	68	Ő	1						
3	1088.5	68	0	2						
4	1088 75	68	Å	2						
5	1000.75	68	<							
6	1089.25	68	L L	1						
7	1089.5	68	1	2						
8	1089.75	68	1	3						
9	1090	68	2	0						
10	1090.25	68	2	1						
11	1090.5	68	2	2						
12	1090.75	68	2	3						
13	1091	68	3	0						
14	1091.25	68	3	1						
15	1091.5	68	3	2						
16	1091.75	68	3	3						
17	1092	68	4	0						
18	1092.25	68	4	1						
19	1092.5	68	4	2						
20	1092.75	68	4	3						
21	1093	68	5	0						
22	1093.25	68	5	1						
23	1093.5	68	5	2						
24	1093.75	68	5	3						
25	1094	68	6	0						
26	1094.25	68	6	1						
27	1094.5	68	6	2						
28	1094.75	68	6	3						
29	1095	68	1	U						

Save the Compound Field Data

🗹 Compound Serial Field Editor 🛛 🖂 🗉 🗌										
Eile Help										
<u>S</u> ave	Alt+S	Light Field by clicking ALT-Left Mouse Button								
Import CSV Alt+1 Add Rows Alt+A		L1Nx	L1Fhi	L1Flo						
1	1088	68	0	0	<u> </u>					
2	1088.25	68	0	1	I					
3	1088.5	68	0	2						
4	1088.75	68	0	3						
5	1089	68	1	0						
6	1089.25	68	1	1						
7	1089.5	68	1	2						
8	1089.75	68	1	3						
9	1090	68	2	0						
10	1090.25	68	2	1						
11	1090.5	68	2	2						
12	1090.75	68	2	3						
13	1091	68	3	0						
14	1091.25	68	3	1						
15	1091.5	68	3	2						
16	1091.75	68	3	3						
17	1092	68	4	0						
18	1092.25	68	4	1						
19	1092.5	68	4	2						
20	1092.75	68	4	3						
21	1093	68	5	0						
22	1093.25	68	5	1						
23	1093.5	68	5	2						
24	1093.75	68	5	3						
25	1094	68	6	0						
26	1094.25	68	6	1						
27	1094.5	68	6	2						
28	1094.75	68	6	3						
29	1095	68	7	0						
< >	4				>					

Sweeping DUT Frequency using Compound Setting



Switch between Von. Voff, Open 16 lines, 2 banks 4 voltage supplies 1 Precision Multimeter 2 mA limit +/- 10V

RCDS INSTRUMENTS





I leasuring Leakage Current or ISD Diode Voltage with DB Lines

Select voltage or current measure mode Set Opposing Limit (V or I Hard Limit) Set Measure Max. (sets Resolution) Set DB pin to Open Select DB pin to be Measured

How to Make Low Current Measurements using DB lines



Leakage Current Measurement


Diode Voltage Check

DG Current and Voltage N File Edit Test Plan Test	leas er Limits Options Help Debug		2 2 4
Connect Sequence Test Section: DC Tests		4	Compile
Conditional Statement Section Defaults			Run
Test: Low level Currer Test: ESD Diode Checl	t Test		Repeat
StaticDigital	StaticDigital Static	Digital	
MEASUREMODE		ASURE	V L IMIT
vMeas		1	
StaticDigital	StaticDigital System		1
	DB 2 MEAS SAVE VOLTS		
	Voltage A A Diode Volt	tage	



Setup The Tester to Meaasure a Device

Definitions - Tester Settings

Tester Idle State - Lowest Level Default
Global Defaults - Next Level Default
Test Plan Controlled
Disconnect Settings - Sequence Control
Highest Level Default
Test Plan Idle Settings - Combination of all
Condition Just Before Connect
Connect Sequence - Only Sequence Control
Must put all buttons here in Disconnect!



Test Plan Editor Run Time Sequence - Single Run



Test Plan Editor Run Time Sequence - Repeat/Test Exec



Global Defaults for Source 1, 2 & Settle



Global Default Setting for



Disconnect Settings Only



Disconnect Settings Panel Must include all Parameters set by Local Variable in Test Plan



Connect Sequence: Left to Right

\leq					-12-						
File	Edit	Test Pla	an <u>T</u> ester	Limits	<u>O</u> ptions	<u>H</u> elp	<u>D</u> ebug				
Test I Glo Dis	Plan S obal D conne	Setting Oefault ect Se	<mark>IS</mark> S ttinas							*	Comp
Co	nnect	Seau	ence								Kur
Test : Co Se Te	Section ndition ction st: Co	on: Cor nal St Defau onn_A(atement atement COUT2	ests (Ui	noptimiz	ed)					Repe
Те	st. Co		COTT							~	
DutCon Devi	ntrol ice Pow	er 1	DutControl Device Powe Vcc 4	er 2	ItControl Device Pow Vcc 4	wer 3	DutControl Device Power 4 Vcc 4	DutControl Device Por Vcc 4	ver 5	utControl Device Po Vcc 4	wer 6
DutCor	ntrol	L	DutControl	L 	utControl		DutControl	DutContro	L 1	DutCont	rol
Devi	.ce Pow	er 7	Device Powe Vcc 3	er 8	Device Por Vcc 2	wer 9	Device Power 1 Vcc 2	0 Device 1 open	Nower 1 2	Device	Power 1
DutCor	ntrol		DutControl	1000	DutContr	01	DutControl	DutControl	DutCo	ntrol 1	DutContro
Devi oj	.ce Pow	er 1 4	Device Po	wer 1 5]	Device open	Power :	. 6 Vec 1 5	Vec 2 5		<u>3</u> 5	Vec 4 5
DutCor	ntrol 5 5		ontrol 5								

Averages, One Input Calculations



Simple Test at 1 Frequency



Using Button 2 Functions



Range, Stepped, Tracking, List, Set from LV and Repeat



Pause, Pre/Post Measure, Sequence Delay, Samples, Sample Rate, Voltage vs Time &



Conditional Statement	quence Le		
Test: Icc_Ina00 Test: Icc_Ina35 Test: Icc_mix1 Test: Icc_vga_norm35 Test: Icc_vga_hi35 Test: Icc_mix2fga_norm Test: Icc_mix2fga_hi			
PRE MEAS DutCont rol Vac 6 0 Vac 7 DutCont rol Dut <th>System Sequence Delay DutCont rol System 500 3.5 500 DutCont rol Voc 6 500 DutCont rol Voc 5 3.5 DutCont rol Voc 3 3.5 DutCont rol Voc 1 3.5</th> <th>DutCont rol Vac 6 5 DutCont rol Vac 5 5 DutCont rol Vac 3 5 DutCont rol Vac 1 5</th> <th></th>	System Sequence Delay DutCont rol System 500 3.5 500 DutCont rol Voc 6 500 DutCont rol Voc 5 3.5 DutCont rol Voc 3 3.5 DutCont rol Voc 1 3.5	DutCont rol Vac 6 5 DutCont rol Vac 5 5 DutCont rol Vac 3 5 DutCont rol Vac 1 5	
DutCont ml MEAS Voltage			

Sweep Power and Save Data Indexed by Sweep Parameter



Changing the Owner of the Button



Changing the Owner to Source 1



Selecting the Sort by Index



Selecting the Parameter Power as the Sort by Index

Modulation	
PmSensitivity	
Power	
PowerCorrect	
PowerCorrection	
RfState	
SrcPower	
TestSetPower	
	*
select cancel	

Data Save Button is now Owned by Source 1 & Indexed by Power



Calc Only, Local Variable Source, 2 Input Calcs & LV Save



Pre Measure, Post Measure, Lockstep & Measure Groups



Select and Group Buttons



Selecting the Group Function



Creates Lockstep Group



Lock Step Using CSV File

Spread Sheet Data Import for Complex or Large Lock Step Tables All Points in the First Column must be Unique

Sweeping DUT Frequency using Lock Step with CSV file Data



Importing CSV Data into Lock Step



Lock Step with CSV Data First Row in CSV is Data, not Field Name

⊻ L File	Lock step state Editor Help											
Edit Fields by clicking ALT-Left Mouse Button												
	Index Int_8_A Int_0_A Fractn_17_A Fractn_10_A Fractn_2_A											
>1	1	11_	0	0	0	0	1					
2	2	10	1	15	241	0						
3	3	10	1	31	225	0						
4	4	10	1	47	209	0						
5	5	10	1	63	193	0						
6	6	10	1	47	209	0						
7	7	10	1	31	225	0						
8	8	10	1	15	241	0						
9	9	10	1	0	0	0	E					
10	10	10	0	15	241	0	-					
11	11	10	0	31	225	0						
12	12	10	0	47	209	0						
13	13	10	0	63	193	0						
14	14	10	0	47	209	0						
15	15	10	0	31	225	0						
16	16	10	0	15	241	0						
17	17	10	0	0	0	0						
18	18	9	1	15	241	0						
19	19	9	1	31	225	0						
20	20	9	1	47	209	0						
21	21	9	1	63	193	0						
22	22	9	1	47	209	0						
23	23	9	1	31	225	0						
24	24	9	1	15	241	0						
25	25	9	1	0	0	0						
26	26	9	0	15	241	0						
27	- 27	a	n	হ1	225	0	<u> </u>					

ROOS INSTRUMENTS

Editing Lock Step Editor Panel Click ALT and Left Mouse Button

Z	.ock step s	tate Editor							
File	<u>H</u> elp								
Edit Fields by clicking ALT-Left Mouse Button									
	Index	Int_8_A	Int_0_A	Fractn_17_A	Fractn_10_A	Fractn_2_A			
1	1	11	_ 0	0	0	0	*		
2	2	10 🗸		15	241	0			
3	3	10		31	225	0			
4	4	10	1	47	209	0			
5	5	10	1	63	193	0			
6	6	10	1	47	209	0			
7	7	10	1	31	225	0			
8	8	10	1	15	241	0			
9	9	10	1	0	0	0			
10	10	10	0	15	241	0			
11	11	10	0	31	225	0			
12	12	10	0	47	209	0			
13	13	10	0	63	193	0			
14	14	10	0	47	209	0			
15	15	10	0	31	225	0			
16	16	10	0	15	241	0			
17	17	10	0	0	0	0			
18	18	9	1	15	241	0			
19	19	9	1	31	225	0			
20	20	9	1	47	209	0			
21	21	9	1	63	193	0			
22	22	9	1	47	209	0			
23	23	9	1	31	225	0			
24	24	9	1	15	241	0			
25	25	9	1	0	0	0			
26	26	9	0	15	241	0			
27	<u>.</u>	<u> </u>	<u> </u>	হ1	225	0	<u> </u>		

Creating Array Local Variables



Array Local Variables Calculations





Overview

Tester Viewer Panels Device Control Advanced Test Plan Buttons **Generic GPIB Instruments**

RCDS INSTRUMENTS



Generic GPIB Instruments

Creating a new GPIB instrument Configuring GPIB instrument Using the Instrument in the testplan
Creating GPIB instrument

From the RI System message window, use menu Test --> Instruments
From the Instruments Window, use menu Instrument --> Add Instrument
Select "GPIB Instrument"
Enter the Title of the new instrument
Enter the Name of new instrument
Enter the GPIB Address



Configuring GPIB instrument

- Activate the GPIB instrument then Startup the tester
- Configure the active tester and select the GPIB instrument

GPIB address Startup GPIB command string

0 ion Meter 0 ♪	
ion Meter 0	
ion Meter 0	
ion Meter ⊍	
<u>n</u>	
<u>A</u>	

Using GPIB Instrument in the testplan

State button Initialize Write, Write 2, Write 3, Write 4 Read Size Read Command

Measure Button MEAS Read String MEAS Read Number

RCDS INSTRUMENTS

U: (KIAPPS (TESTSYS (Defino	Eullur	<u> </u>
Instrument Measurements	<u>H</u> elp	
Aux Sig Gen 🔤 state	*	
DutControl 🔳 measure		
Fixture		
gainCompres		
intermod		
	-	
Write	Inifialize	
Write	Inifialize	
Write	Initialize	
Write Write 2	Initialize	
Write Write 2		
Write Write 2 Write 3	Initialize	
Write Write 2 Write 3	Initialize	
Write 2 Write 3	Initialize Read Size 20	





Overview

Tester Viewer Panels Device Control Advanced Test Plan Buttons Generic GPIB Instruments Questions?

RCDS INSTRUMENTS

Testset Block Diagram



Testhead & Testset Editor





Port Set-up













Testhead